

## APPLICATION

### Presence sensing ensures correct part placement on welding machine

Weld-Immune inductive sensors ensure that metal panels are correctly located on fixtures prior to welding. The anti-spatter coating, weld-field immunity and impact resistance of these sensors ensure that operation is reliable and downtime negligible, despite the harsh environment. Sensor service-life is increased, while maintenance costs are reduced significantly.

## INDUSTRIES

Automotive production and supply, welding equipment



*Welding cell in automotive factory*



*OEM welding equipment*



*Automotive production and supply*



*Welding equipment*

# WELD-IMMUNE INDUCTIVE SENSORS

## REVOLUTIONARY PROTECTION FOR LONG LIFE

Contrinex **Weld-Immune** inductive sensors are ideal for the hostile working environments found in automotive factories and other industrial welding plants. One-piece, stainless-steel construction and best-in-class sensing ranges of up to 16 mm prevent the risk of collision damage. Types with an ACTIVSTONE® coating offer the highest level of weld-spatter resistance, reducing cleaning and maintenance costs.

### KEY ADVANTAGES

- ✓ Exceptionally resistant to weld spatter in spot, MIG and MAG applications thanks to Activstone® coating protection
- ✓ Resistant to magnetic interference from medium-frequency weld fields, current up to 15 kA
- ✓ Maximum impact resistance on the Full Inox sensor with one-piece stainless-steel housings and Condet® technology
- ✓ Protection beyond the sensor with coated mounting brackets, spatter-resistant cable and protective tubes

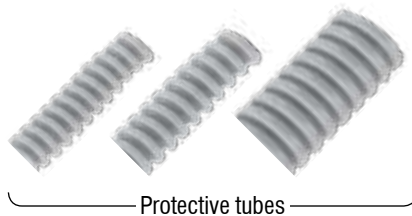
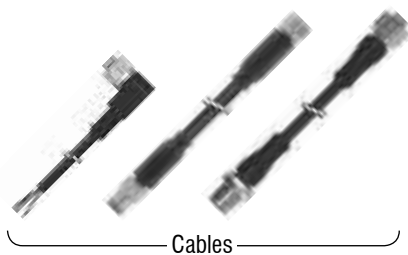


### PRODUCT OVERVIEW

		IO-Link				
Housing size mm		M8	M12	M18	M30	C23
s <sub>n</sub> mm	Full Inox	3	6	10	16	7
	Classics	2	4	8	–	–

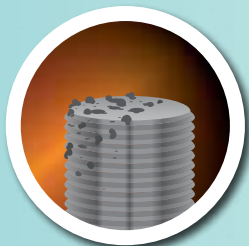
### ACCESSORIES

Go to pages 100 and 101 to see all the accessories



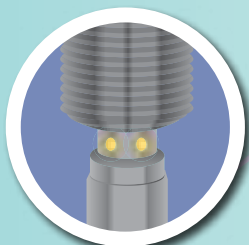
# CHALLENGES

# SOLUTIONS



## WELD SPATTER

- Reduced sensor performance
- Spatter accumulation
- Difficulty replacing sensors



## MAGNETIC FIELDS

- Interference with inductive sensor
- False triggering
- Sensor output locking on



## MOVING PARTS

- Mechanical impact with moving workpieces
- Damage to ferrite, electronics and housing
- Frequent machine downtime



## ANTI-SPATTER COATING

**Activstone®** coating on all external surfaces resists weld spatter in spot, MIG and MAG applications.



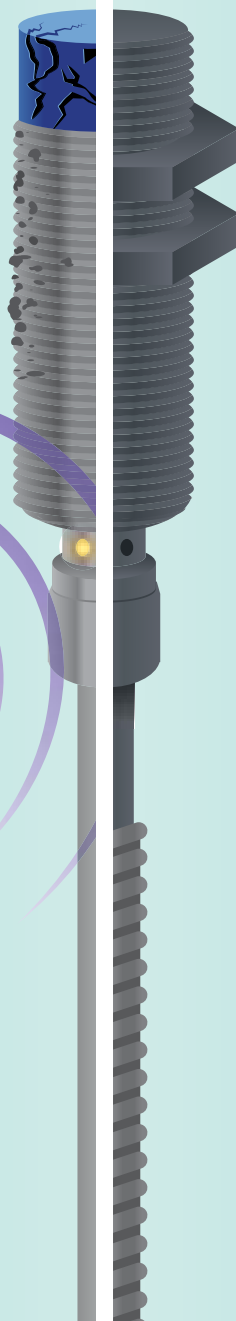
## WELD-FIELD IMMUNITY

Contrinex sensors resist magnetic interference from medium-frequency weld fields, current up to 15 kA.



## IMPACT RESISTANCE

With one-piece stainless-steel housings and **Condet®** technology, Full Inox sensors offer maximum impact resistance.







## ACCESSORIES

For extensive protection, use **Activstone®** coated mounting brackets, spatter-resistant cables and protective tubes. Uncoated brackets are also available.



# SENSOR SELECTOR

		FULL INOX (SERIES 700)		CLASSICS (SERIES 600)	
		FULL INOX HOUSING + DOUBLE OPERATING DISTANCE		PLASTIC FACE + NORMAL OPERATING DISTANCE	
		COATED	UNCOATED	COATED	UNCOATED
					
KEY FEATURES	Weld-spatter resistance	✓		✓	
	Magnetic-field immunity	✓	✓	✓	✓
	Impact resistance	✓	✓		
	Long operating distance	✓	✓		
	Factor 1 on steel and aluminum	✓	✓		
SIZE	M8	✓	✓	✓	✓
	M12	✓	✓	✓	✓
	M18	✓	✓	✓	✓
	M30	✓	✓		
	C23	✓			
CONNECTIVITY	Connector M12, 4-pin	✓	✓	✓	✓
	Pigtail M12, 3-pin	✓	✓		
ENCLOSURE RATING	IP67	✓	✓	✓	✓
	IP68	✓	✓		
	IP69K	✓	✓		
HOUSING	Embeddable	✓	✓	✓	✓
	One-piece stainless steel housing	✓	✓		
	Stainless steel housing and plastic sensing face			✓	✓

# INDUCTIVE SENSORS WELD-IMMUNE



## COMMON FEATURES

Supply Voltage range	10 ... 30 VDC
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## OUTPUT

DW-A[x]-70[x]		Output	
Connection		[1] NPN NO	[3] PNP NO
[D] Cable	[S] Connector	[2] NPN NC	[4] PNP NC
[V] Pigtail			
Reference key on page 116			

## ACCESSORIES

Go to pages 100 and 101 for details

FAMILY	OPERATING DISTANCE (mm)	HOUSING SIZE (mm)	HOUSING LENGTH (mm)	HOUSING MATERIAL	
FULL INOX – SERIES 700 COATED	3	M8	60	Stainless steel V2A	
	3	M8	45	Stainless steel V2A	
	3	M8	45	Stainless steel V2A	
	6	M12	60	Stainless steel V2A	
	6	M12	50	Stainless steel V2A	
	6	M12	45	Stainless steel V2A	
	10	M18	63.5	Stainless steel V2A	
	10	M18	50	Stainless steel V2A	
	10	M18	50	Stainless steel V2A	
	16	M30	63.5	Stainless steel V2A	
	16	M30	63.5	Stainless steel V2A	
	16	M30	63.5	Stainless steel V2A	
	7	32 × 20 (C23)	8	Stainless steel V2A	
	7	32 × 20 (C23)	8	Stainless steel V2A	
	FULL INOX – SERIES 700 UNCOATED	3	M8	60	Stainless steel V2A
		3	M8	45	Stainless steel V2A
3		M8	45	Stainless steel V2A	
6		M12	60	Stainless steel V2A	
6		M12	50	Stainless steel V2A	
6		M12	50	Stainless steel V2A	
10		M18	63.5	Stainless steel V2A	
10		M18	50	Stainless steel V2A	
10		M18	50	Stainless steel V2A	
16		M30	63.5	Stainless steel V2A	
16		M30	63.5	Stainless steel V2A	
16		M30	63.5	Stainless steel V2A	



CABLE	CONNECTOR	IO-Link	SWITCHING FREQUENCY (Hz)	MOUNTING		AMBIENT TEMPERATURE	DEGREE OF PROTECTION	PART REFERENCE
				EMB.	NON-EMB.			
	M12	IO-Link	15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AS-703-M8-697
0.2 m PUR	M12		15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AV-701-M8-696
0.2 m PUR	M12	IO-Link	15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AV-703-M8-696
	M12	IO-Link	15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AS-703-M12-697
0.2 m PUR	M12		15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AV-701-M12-696
0.2 m PUR	M12	IO-Link	15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AV-703-M12-696
	M12	IO-Link	15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AS-703-M18-697
0.2 m PUR	M12		15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AV-701-M18-696
0.2 m PUR	M12	IO-Link	15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AV-703-M18-696
	M12	IO-Link	15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AS-703-M30-697
0.2 m PUR	M12	IO-Link	15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AV-703-M30-696
0.2 m PUR	M12		15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AV-701-M30-696
0.2 m PUR	M12	IO-Link	15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AV-703-C23-696
0.2 m PUR	M12		15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AV-701-C23-696
	M12	IO-Link	15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AS-703-M8-694
0.2 m PUR	M12		15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AV-701-M8-695
0.2 m PUR	M12	IO-Link	15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AV-703-M8-695
	M12	IO-Link	15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AS-703-M12-673
0.2 m PUR	M12		15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AV-701-M12-692
0.2 m PUR	M12	IO-Link	15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AV-703-M12-695
	M12	IO-Link	15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AS-703-M18-673
0.2 m PUR	M12		15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AV-701-M18-692
0.2 m PUR	M12	IO-Link	15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AV-703-M18-695
	M12	IO-Link	15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AS-703-M30-673
0.2 m PUR	M12	IO-Link	15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AV-703-M30-695
0.2 m PUR	M12		15	Embed.		-25 ... +85°C	IP68 / IP69K	DW-AV-701-M30-695

# INDUCTIVE SENSORS WELD-IMMUNE



## COMMON FEATURES

Supply Voltage range 10 ... 30 VDC

## OUTPUT

DW-A[x]-62[x]

**Connection**  
 [D] Cable [S] Connector [V] Pigtail

**Output**  
 [1] NPN NO [3] PNP NO  
 [2] NPN NC [4] PNP NC




Reference key on page 116




## ACCESSORIES

Go to pages 100 and 101 for details

FAMILY	OPERATING DISTANCE (mm)	HOUSING SIZE (mm)	HOUSING LENGTH (mm)	HOUSING MATERIAL
CLASSICS – SERIES 600 COATED	2	M8	66	Stainless steel V2A
	4	M12	60	Stainless steel V2A
	8	M18	63.5	Stainless steel V2A
CLASSICS – SERIES 600 UNCOATED	2	M8	66	Stainless steel V2A
	4	M12	60	Stainless steel V2A
	8	M18	63.5	Stainless steel V2A



CABLE	CONNECTOR	IO-Link	SWITCHING FREQUENCY (Hz)	MOUNTING		AMBIENT TEMPERATURE	DEGREE OF PROTECTION	PART REFERENCE
				EMB.	NON-EMB.			
	 M12		15	Embed.		-25 ... +70°C	IP67	DW-AS-623-M8-697
	 M12		15	Embed.		-25 ... +70°C	IP67	DW-AS-623-M12-697
	 M12		15	Embed.		-25 ... +70°C	IP67	DW-AS-623-M18-697

	 M12		15	Embed.		-25 ... +70°C	IP67	DW-AS-623-M8-694
	 M12		15	Embed.		-25 ... +70°C	IP67	DW-AS-623-M12-694
	 M12		15	Embed.		-25 ... +70°C	IP67	DW-AS-623-M18-694







## PROTECTION BEYOND THE SENSOR

Reduce downtime with accessories that protect the surrounding installation against the challenges of welding environments. Mounting brackets with ACTIVSTONE® coating resist accumulation of weld spatter and so reduce the need for cleaning. A special range of stainless-steel mounting brackets offers exceptionally high mechanical and chemical resistance.




For optimal protection use the long-life cables in spatter-resistant PUR and the high-temperature, spatter-resistant protective tubes to enhance machine availability.

## WELD-IMMUNE MOUNTING BRACKETS





	PART REFERENCE	MATERIAL	DIMENSIONS (mm)	COMPATIBLE WITH					
				SENSOR SIZE				CLASSICS SERIES 600	FULL INOX SERIES 700
				M8	M12	M18	M30		
<b>COATED</b> 	ASU-0041-120	Steel	L = 38.1 W = 34.9 H = 19.05		✓			✓	✓
	ASU-0041-180	Steel	L = 38.1 W = 38.1 H = 25.4			✓		✓	✓
	ASU-0041-300	Steel	L = 44.45 W = 59.94 H = 38.1				✓	✓	✓
<b>UNCOATED</b> 	ASU-3012-080	Stainless steel	SW17 L = 32.4	✓					✓
	ASU-3012-120	Stainless steel	SW22 L = 33.8		✓				✓
	ASU-3012-180	Stainless steel	SW30 L = 33.8			✓			✓



## SPATTER-RESISTANT CONNECTING CABLES

	PART REFERENCE	SOCKET			CABLE	
		SIZE	PINS	CONFIG.	MATERIAL	LENGTH
	S12-3FUG-020-NNWN	M12	3	straight	PUR	2 m
	S12-3FUG-050-NNWN	M12	3	straight	PUR	5 m
	S12-3FUW-020-NNWN	M12	3	right angle	PUR	2 m
	S12-3FUW-050-NNWN	M12	3	right angle	PUR	5 m
	S12-3FUG-020-NNWN-12MG	M12	3	straight	PUR	2 m + M12 plug
	S12-3FUG-050-NNWN-12MG	M12	3	straight	PUR	5 m + M12 plug

## SPATTER-RESISTANT PROTECTIVE TUBES

	PART REFERENCE	MATERIAL	INNER DIAMETER	OUTER DIAMETER	LENGTH
	APT-0000-010	PTFE	3.5 mm	6 mm	1 m
	APT-0000-100	PTFE	3.5 mm	6 mm	10 m
	APT-0001-010	PTFE	6.5 mm	10 mm	1 m
	APT-0001-100	PTFE	6.5 mm	10 mm	10 m
	APT-0002-100	PTFE	13 mm	17.5 mm	10 m
	APT-0003-100	PTFE	19 mm	23.5 mm	10 m

# INDUCTIVE SENSORS REFERENCE KEY

## DW-AD-503-M8E (-12X/-XXX)

### INDUCTIVE SENSOR DW

### SENSOR TYPE

Conventional	A
2-wire DC (NAMUR excepted)	D
High-temperature	H
Food and sea-water	L
Maritime	M

### CONNECTION

Cable	D
Connector	S
Cable + connector	V

### SERIES

500 / 520 (Extra Distance)	5
600 / 620 (Classics)	6
700 (Full Inox)	7
Embeddable / quasi-embeddable	0
Non-embeddable	1
Increased operating distance, (quasi-)embeddable	2
Increased operating distance, non-embeddable	3

### OUTPUT

NPN NO	1
NPN NC	2
PNP NO	3
PNP NC	4
PNP changeover	A
NPN changeover	B

### SHORT / SPECIAL EXECUTIONS

Series E (impervious)	E
Series 700P (all-metal and high-pressure resistant)	G

### HOUSING SIZE

Threaded	
M4	4
M5	5
M8	8
M12	12
M18	18
M30	30
M50	50

Smooth	
Ø3 mm	3
Ø4 mm	4
Ø6.5 mm	65
Ø8 mm	80
5 × 5 mm	5
8 × 8 mm	8
20 × 32 mm	23
40 × 40 mm	44

### HOUSING

Threaded cylindrical housing	M
Rectangular housing	C
Smooth cylindrical housing	0
High-pressure resistant	P

### OUTPUT

2-wire DC	
NO / NAMUR	5
NC	6

2-wire AC/DC	
NO	7
NC	8
Analog	9

# INTRODUCTION

## TECHNOLOGY

Contrinex inductive devices work according to one of three different technologies. All involve the generation of an alternating magnetic field that emerges at the sensing face. The presence of a conductive, generally metallic, object influences this field in a way that can be detected and evaluated by built-in electronics. All Contrinex ASIC sensors are IO-Link enabled in PNP NO versions.

## TECHNOLOGY FAMILIES

### CLASSICS FAMILY

Conventional technology, engineered by Contrinex

The **Classics** family uses conventional inductive sensor technology, but with the benefit of a Contrinex ASIC (application specific integrated circuit). ASIC technology ensures reliability, stability and ease of commissioning, due to low variation. Sensors in this family achieve operating distances up to 2× the industry standard. All ASIC sensors in the **Classics** family are IO-Link enabled in PNP NO versions.

**Classics** sensors have a conventional oscillator and coil generating a high-frequency magnetic field that emerges at the sensing face. Any metallic object found in this field absorbs some of the energy, which is in turn detected and evaluated by built-in electronics (Fig. 1).

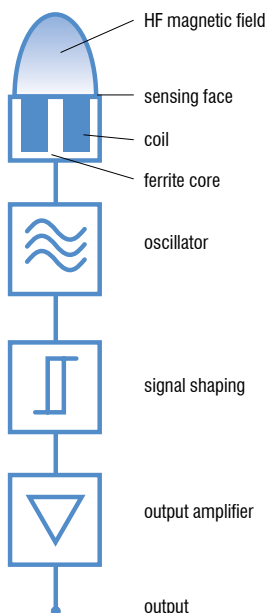


Fig. 1: Conventional inductive sensor technology, as used in the Classics family

Ferromagnetic metals (steel, nickel, cobalt) absorb the most energy. The achievable operating distances are therefore greatest with these metals. Non-ferromagnetic metals, such as aluminum, absorb less energy. As a result, operating distances are lower (approx. 25... 45% of those on steel).

The **Classics** technology family (series 600) includes devices from the ranges **Basic**, **Miniature**, **Extra Pressure**, **Extra Temperature**, **High Temperature**, **Washdown** and **2-Wire**.

### EXTRA DISTANCE FAMILY

Increased stability for exceptionally long operating distance

The **Extra Distance** family is based on the **Condist®** oscillator developed by Contrinex. Sensors benefit from **up to 4× the standard** operating distance, keeping them out of harm's way in rugged, industrial environments. Sensor lifetime is therefore increased.

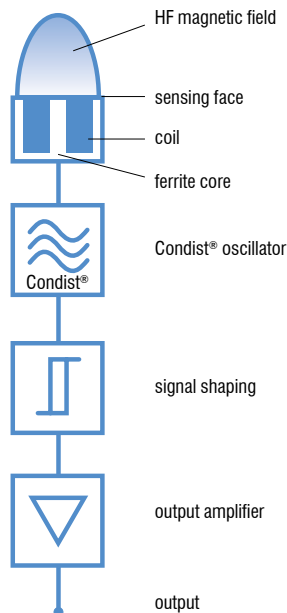
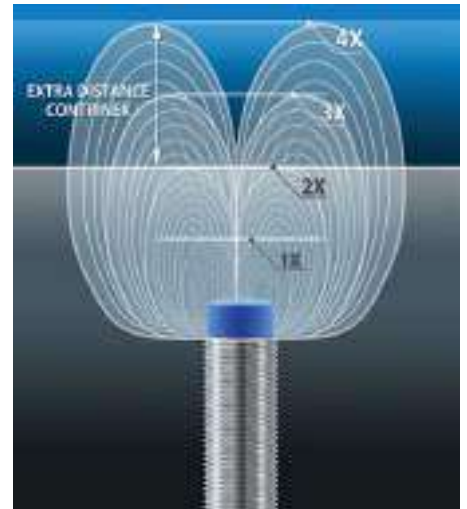


Fig. 2: Contrinex's Condist® inductive sensor technology, as used in the Extra Distance family



Like **Classics** family sensors, these also generate a high-frequency magnetic field that emerges at the sensing face (Fig. 2). Again, the resulting effect is that any metallic object entering the field absorbs energy from it.

However, the oscillator and the subsequent signal evaluation circuit are completely different, with the objective of achieving a significantly **better stability** with respect to environmental influences, in particular temperature. The most important contribution to this comes from the Contrinex **Condist®** oscillator.

Improved stability permits the switch point to be further away, leading to **long operating distances** on ferromagnetic metals (Fig. 3). Sensors with this technology also react particularly well to **narrow targets**, e.g. small screws, wires and foils.

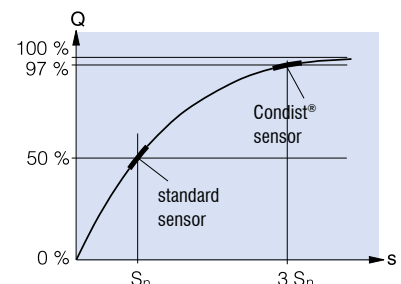


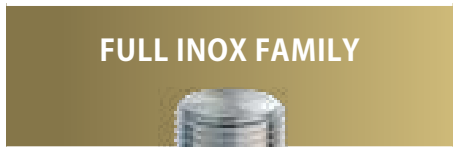
Fig. 3: Extra Distance family sensors have a longer operating distance, due to Condist® oscillator technology

Apart from the **Condist®** oscillator, all other assemblies are equivalent to the **Classics** family. Material

dependencies and other properties are also the same as for **Classics** family sensors.

Special attention has been paid to **meet the relevant standards as much as possible**, so that easy **interchangeability** with conventional devices is guaranteed. Great emphasis has been placed on very good EMC resistance and on perfect sealing against liquid penetration.

The **Extra Distance** technology family includes devices from the **Basic, Miniature, Extra Pressure, High Pressure** and **Analog Output** ranges. This technology is used in series 500 devices.



**All-round stainless steel protection – practically indestructible**

The **Full Inox** family is based on Contrinex's Condet® technology. These one-piece stainless steel sensors are not only the most durable on the market, they also offer long operating distances on any conductive metal.

**Full Inox** sensors also function according to inductive technology. However, the coil which generates



the magnetic field is not part of the oscillator (Fig. 4). Instead, the field is generated by periodic, short transmitter current pulses, which flow through the coil (Fig. 5). This field induces a voltage in the target which, in turn, generates a current flow in it. When the **transmitter current pulse** is switched off, the current in the object dies away, causing a **voltage to be induced** in the transmitting coil (Fig. 6).

**by the target's material.** Operating distances are therefore identical on steel and aluminum. Only metals which are non-ferromagnetic and also have poor electrical conductivity give a reduced usable signal.

The **Full Inox** family includes devices from the **Basic, Miniature, Extreme, High Pressure, Wash-down, Weld-Immune, Chip-Immune, Maritime** and **Double-Sheet** ranges.

This voltage generates the signal required, and is in principle **independent of the field's energy loss**. Therein lies the fundamental advantage of this technology, since the field energy losses, which are evaluated in conventional sensors, are subject to a number of undesirable environmental and material influences. Condet® technology allows the sensor, including its face, to be fully encapsulated in a protective, stainless steel housing, with the added security of long operating distances.

The coupling between the target and the coil is rather **like a transformer**, and is hence **temperature independent** and only **slightly influenced**

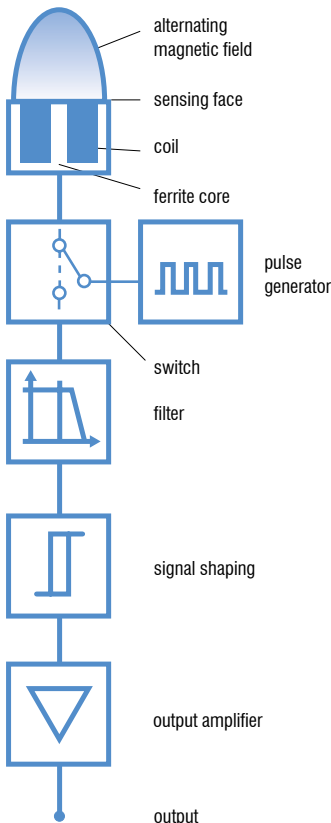


Fig. 4: Full Inox family sensors use Condet® pulse generator technology instead of an oscillator

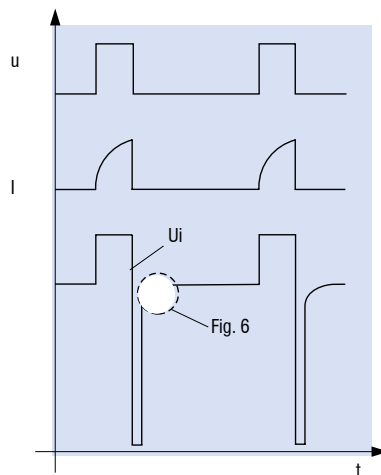


Fig. 5: Evolution of main signals

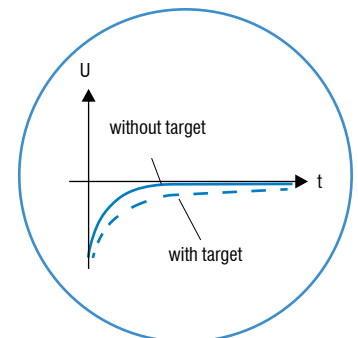


Fig. 6 (detail fig. 5): Effect of a target on the measured signal



### Data monitoring

Switching state is monitored continuously. This not only monitors the signal itself, but also the state at 80% of the switching distance. One can therefore ensure that the sensor is not working at the limit of its specifications.

✓ ✓ ✓ ✓



### Diagnosis

The operating state of the sensor is checked. In case of open circuit, under-voltage, LC oscillator failure or installation of the wrong sensor, information is provided directly through IO-Link to enable fast repair, maintenance and replacement.

✓ ✓ ✓ ✓



### Detection counter

Detection events are counted. By registering the number of detections, it is possible to calculate the speed or number of parts. The counter can be reset by means of a unique IO-Link message.

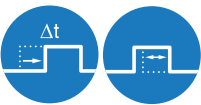
✓ ✓ ✓ ✓



### Temperature

The internal temperature of the sensor is measured continuously, which provides an indication about the ambient temperature in the application. Moreover, the maximum temperature measured is saved for diagnosis and preventive maintenance purposes.

✓ ✓ ✓ ✓



### Switching timer

The timing of output switching can be configured. Depending on the needs of an application, output switching can be delayed or the duration stretched through programming.

✓ ✓ ✓ ✓



### NO/NC selection

The output switching mode can be selected as NO or NC. A single sensor type is configurable for the various needs of an application. This helps reduce the number of different sensor types required in stock.

✓ ✓ ✓ ✓



### Sensitivity and teach

The sensitivity of the sensor can be adjusted remotely by changing the threshold. Alternatively, the teach function can be used to adapt the threshold to the application. Calibrated sensing ranges ensure easy sensor replacement by uploading the existing sensitivity to the replacement sensor.

✓ ✓ ✓ ✓



### Light-ON/Dark-ON selection

The output switching mode can be selected as Light-ON or Dark-ON. A single sensor type is configurable for the various needs of an application. This helps reduce the number of different sensor types required in stock.

✓



### Sensor mode

Three different modes are selectable depending on the application needs: "Normal", "Fast" and "Fine". "Normal" mode is a good balance of speed and precision. In "Fast" mode, speed is higher and in "Fine" mode precision is higher.

✓ ✓ ✓ ✓



### Sequence selection

For cross-talk immunity with through-beam sensors, up to nine different emitting sequences can be selected to pair the emitter with the receiver.

✓

\* Functionalities may vary depending on series and sensor type

# INTRODUCTION

## CONTRINEX



*Contrinex Headquarters, Switzerland*

Contrinex is a leading manufacturer of sensors for factory automation. The Swiss company, headquartered in Corminboeuf near Fribourg (CH), has a unique and innovative range of products whose features far surpass those of standard sensors.

Since its foundation in 1972 by Peter Heimlicher, Dipl Ing ETH, Contrinex has grown from a one-man operation to a multinational group with over 580 employees worldwide. More than 13 subsidiaries cover the core markets in Europe, Asia, North and South America.

### AT A GLANCE

- Technology leading manufacturer of inductive and photoelectric sensors as well as safety and RFID systems
- World market leader for miniature sensors, sensors with long operating distances and devices for particularly demanding operating conditions (all-metal, high-pressure and high-temperature resistant sensors)
- Represented in over 60 countries worldwide, headquarters in Switzerland
- 8,000 products

**Technology leader for sensor intelligence and industrial RFID**

## INTELLIGENT SENSORS FOR THE 4<sup>TH</sup> INDUSTRIAL REVOLUTION: INDUSTRY 4.0

### Fit for the future with IO-Link

Intelligent sensors are the fundamental building blocks of modern smart factories. They enable sensor-supported production resources (machines, robots, etc.) to configure, control, manage and optimize themselves. Precise, reliable sensor data is now more essential than ever.

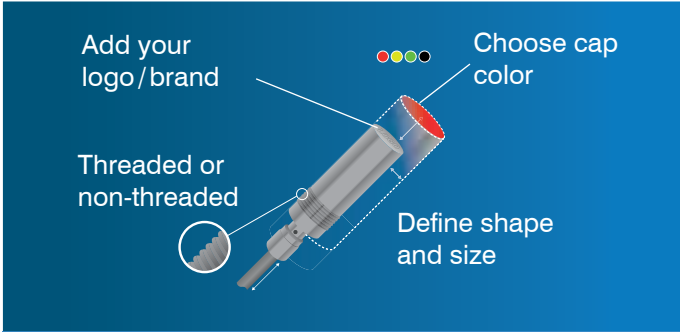
Sensors from Contrinex, the leader in intelligent sensor technology, ensure excellent data quality. To communicate that data, all Contrinex inductive and photoelectric ASIC sensors will be equipped with IO-Link as standard. Customers use either the sensor's binary PNP output or its intelligent IO-Link interface. Both are available in one and the same device. Another advantage is the fact that, with Contrinex sensors, there is no extra charge for IO-Link. This makes them not only quick and simple to install, but also highly economic.

As the first standardized IO technology worldwide (IEC 61131-9) for communication with sensors and actuators, IO-Link is crucial to the 4<sup>th</sup> Industrial Revolution. By installing Contrinex ASIC sensors with IO-Link, users can make themselves fit for the future.

# CUSTOMIZATION

Contrinex has extensive experience in product customization and brand labelling. Over the years, a team of specialists has worked with clients to design, develop and manufacture numerous unique products that meet individual specifications. Custom solutions can range from a very simple adaptation such as a special connector or cable to a new design with special signals, technical characteristics or a customized housing. The company is also equipped to meet branding requirements for product color, packaging, labelling and logos.

Production sites are available worldwide, so products can be manufactured for best availability and in quantities that suit the client's requirements. Quality is assured by vigorous lab testing, pre-shipment inspections and compliance with market standards. All production sites are open to quality audits by clients.

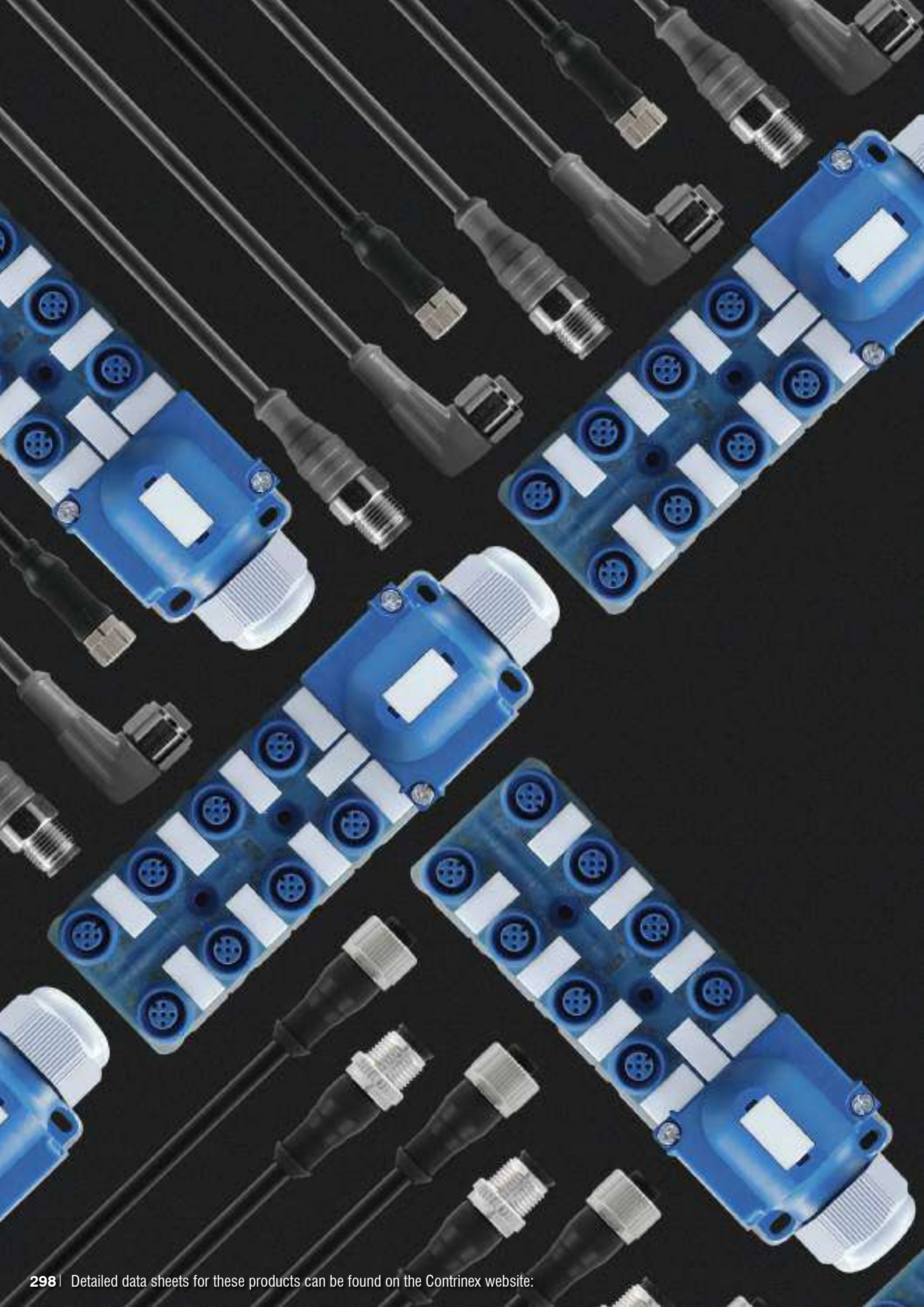


- ✓ Housing shape and size
- ✓ Cable length
- ✓ Embeddable / non-embeddable
- ✓ Threaded / non-threaded
- ✓ Selected technical characteristics

# LIVE SENSOR DATA FOR IoT









# ACCESSORIES

## HIGHLIGHTS

- ✓ Comprehensive cable and connector program
- ✓ IP69K and Ecolab-certified cables for the food and beverage industry (on demand)
- ✓ UL-approved cables and connectors
- ✓ Cables with straight or right-angle sockets
- ✓ Distribution boxes
- ✓ Field-attachable connectors
- ✓ T-connectors (on demand)
- ✓ User-friendly standard portfolio
- ✓ Sensor testers for fast field checks
- ✓ Sensor mounting clamps
- ✓ Bases for mounting clamps
- ✓ Mechanical stops
- ✓ Amplifiers for 3-wire and NAMUR sensors (on demand)

## INDUCTIVE & PHOTOELECTRIC CABLES

### Group A

#### M8 3-PIN



open ended wire







connecting cables

CONNECTOR	PINS	CONFIG.	CABLE MATERIAL	CABLE LENGTH	WIRE	CABLE CONNECTION END	PINS	PART REFERENCE
M8	3-pole	straight	PUR	2 m	3	OPEN CABLE	–	S08-3FUG-020
M8	3-pole	straight	PUR	5 m	3	OPEN CABLE	–	S08-3FUG-050
M8	3-pole	straight	PUR	10 m	3	OPEN CABLE	–	S08-3FUG-100
M8	3-pole	right angle	PUR	2 m	3	OPEN CABLE	–	S08-3FUW-020
M8	3-pole	right angle	PUR	5 m	3	OPEN CABLE	–	S08-3FUW-050
M8	3-pole	right angle	PUR	10 m	3	OPEN CABLE	–	S08-3FUW-100
M8	3-pole	straight	PVC	2 m	3	OPEN CABLE	–	S08-3FVG-020
M8	3-pole	straight	PVC	5 m	3	OPEN CABLE	–	S08-3FVG-050
M8	3-pole	straight	PVC	10 m	3	OPEN CABLE	–	S08-3FVG-100
M8	3-pole	right angle	PVC	2 m	3	OPEN CABLE	–	S08-3FWW-020
M8	3-pole	right angle	PVC	5 m	3	OPEN CABLE	–	S08-3FWW-050
M8	3-pole	right angle	PVC	10 m	3	OPEN CABLE	–	S08-3FWW-100
M8	3-pole	straight	PUR	0.6 m	–	M8	3	S08-3FUG-006-08MG
M8	3-pole	straight	PUR	2 m	–	M8	3	S08-3FUG-020-08MG
M8	3-pole	straight	PUR	5 m	–	M8	3	S08-3FUG-050-08MG
M8	3-pole	straight	PVC	0.6 m	–	M8	3	S08-3FVG-006-08MG
M8	3-pole	straight	PVC	2 m	–	M8	3	S08-3FVG-020-08MG
M8	3-pole	straight	PVC	5 m	–	M8	3	S08-3FVG-050-08MG











## FIELD ATTACHABLE CONNECTORS

CONNECTOR	PINS	CONFIG.	OUTER Ø	WIRE Ø	PART REFERENCE
 M8	3-pole	straight	3.0–5.0	0.08–0.38	S08-3FNG-000-NNT1
 M8	3-pole	straight	4.0–8.0	0.14–0.50	S08-3FNG-000-NNT2
 M8	3-pole	straight	3.0–5.0	0.08–0.38	S08-3MNG-000-NNT1
 M8	3-pole	straight	4.0–8.0	0.14–0.50	S08-3MNG-000-NNT2



## DISTRIBUTION BOXES

CONNECTOR	PINS	NUMBER OF CONNECTIONS	CONNECTION TYPE	PART REFERENCE
 M8	3-pole	Universal – Hood	No cable	V08-30PE-000-NNN
 M8	3-pole	10 Plug Distribution box	PUR cable 5 m	V08-31PD-050-UYN
 M8	3-pole	10 Outputs – Hood	PUR cable 5 m	V08-31PH-050-UNN
 M8	3-pole	4 Plug Distribution box	No cable (hood needed)	V08-34PB-000-NYN
 M8	3-pole	4 Plug Distribution box	PUR cable 5 m	V08-34PD-050-UYN
 M8	3-pole	8 Plug Distribution box	No cable (hood needed)	V08-38PB-000-NYN
 M8	3-pole	8 Plug Distribution box	PUR cable 5 m	V08-38PD-050-UYN
 M8	3-pole	8 Outputs – Hood	PUR cable 5 m	V08-38PH-050-UNN



## INDUCTIVE & PHOTOELECTRIC CABLES

### Group B

#### M8 4-PIN



open ended wire



connecting cables

CONNECTOR	PINS	CONFIG.	CABLE MATERIAL	CABLE LENGTH	WIRE	CABLE CONNECTION END	PINS	PART REFERENCE
M8	4-pole	straight	PUR	2 m	4	OPEN CABLE	–	S08-4FUG-020
M8	4-pole	straight	PUR	5 m	4	OPEN CABLE	–	S08-4FUG-050
M8	4-pole	straight	PUR	10 m	4	OPEN CABLE	–	S08-4FUG-100
M8	4-pole	right angle	PUR	2 m	4	OPEN CABLE	–	S08-4FUW-020
M8	4-pole	right angle	PUR	5 m	4	OPEN CABLE	–	S08-4FUW-050
M8	4-pole	right angle	PUR	10 m	4	OPEN CABLE	–	S08-4FUW-100
M8	4-pole	straight	PVC	2 m	4	OPEN CABLE	–	S08-4FVG-020
M8	4-pole	straight	PVC	5 m	4	OPEN CABLE	–	S08-4FVG-050
M8	4-pole	straight	PVC	10 m	4	OPEN CABLE	–	S08-4FVG-100
M8	4-pole	right angle	PVC	2 m	4	OPEN CABLE	–	S08-4FVW-020
M8	4-pole	right angle	PVC	5 m	4	OPEN CABLE	–	S08-4FVW-050
M8	4-pole	right angle	PVC	10 m	4	OPEN CABLE	–	S08-4FVW-100
M8	4-pole	straight	PUR	2 m	–	M12	4	S08-4FUG-020-12MG
M8	4-pole	right angle	PUR	2 m	–	M8	4	S08-4FUW-020-08MG
M8	4-pole	straight	PVC	2 m	–	M12	4	S08-4FVG-020-12MG
M8	4-pole	right angle	PVC	2 m	–	M8	4	S08-4FVW-020-08MG



# INDUCTIVE & PHOTOELECTRIC CABLES

## Group C

### M12 4-PIN



open ended wire













connecting cables

CONNECTOR	PINS	CONFIG.	CABLE MATERIAL	CABLE LENGTH	WIRE	CABLE CONNECTION END	PINS	PART REFERENCE
M12	4-pole	straight	PUR	2 m	4	OPEN CABLE	–	S12-4FUG-020
M12	4-pole	straight	PUR	5 m	4	OPEN CABLE	–	S12-4FUG-050
M12	4-pole	straight	PUR	10 m	4	OPEN CABLE	–	S12-4FUG-100
M12	4-pole	straight	PUR	15 m	4	OPEN CABLE	–	S12-4FUG-150
M12	4-pole	straight	PUR	20 m	4	OPEN CABLE	–	S12-4FUG-200
M12	4-pole	straight	PUR	25 m	4	OPEN CABLE	–	S12-4FUG-250
M12	4-pole	right angle	PUR	2 m	4	OPEN CABLE	–	S12-4FUW-020
M12	4-pole	right angle	PUR	5 m	4	OPEN CABLE	–	S12-4FUW-050
M12	4-pole	right angle	PUR	10 m	4	OPEN CABLE	–	S12-4FUW-100
M12	4-pole	right angle	PUR	15 m	4	OPEN CABLE	–	S12-4FUW-150
M12	4-pole	right angle	PUR	20 m	4	OPEN CABLE	–	S12-4FUW-200
M12	4-pole	right angle	PUR	25 m	4	OPEN CABLE	–	S12-4FUW-250
M12	4-pole	straight	PVC	2 m	4	OPEN CABLE	–	S12-4FVG-020
M12	4-pole	straight	PVC	5 m	4	OPEN CABLE	–	S12-4FVG-050
M12	4-pole	straight	PVC	10 m	4	OPEN CABLE	–	S12-4FVG-100
M12	4-pole	right angle	PVC	2 m	4	OPEN CABLE	–	S12-4FVW-020
M12	4-pole	right angle	PVC	5 m	4	OPEN CABLE	–	S12-4FVW-050
M12	4-pole	right angle	PVC	10 m	4	OPEN CABLE	–	S12-4FVW-100
M12	4-pole	straight	PUR	0.6 m	–	M12	4	S12-4FUG-006-12MG
M12	4-pole	straight	PUR	2 m	–	M12	4	S12-4FUG-020-12MG
M12	4-pole	straight	PUR	5 m	–	M12	4	S12-4FUG-050-12MG
M12	4-pole	straight	PVC	0.6 m	–	M12	4	S12-4FVG-006-12MG
M12	4-pole	straight	PVC	2 m	–	M12	4	S12-4FVG-020-12MG
M12	4-pole	straight	PVC	5 m	–	M12	4	S12-4FVG-050-12MG

## INDUCTIVE & PHOTOELECTRIC CABLES

### Group C



#### FIELD ATTACHABLE CONNECTORS

CONNECTOR	PINS	CONFIG.	OUTER Ø	WIRE Ø	PART REFERENCE
 M12	3-pole	straight	3.0–5.0	0.08–0.38	S12-3FNG-000-NNT1
 M12	3-pole	straight	3.0–5.0	0.08–0.38	S12-3MNG-000-NNT1
 M12	4-pole	straight	3.0–5.0	0.08–0.38	S12-4FNG-000-NNT1
 M12	4-pole	straight	4.0–8.0	0.14–0.50	S12-4FNG-000-NNT2
 M12	4-pole	straight	5.5–8.0	0.50–1.00	S12-4FNG-000-NNT3
 M12	4-pole	right angle	3.0–5.0	0.08–0.38	S12-4FNW-000-NNT1
 M12	4-pole	straight	3.0–5.0	0.08–0.38	S12-4MNG-000-NNT1
 M12	4-pole	straight	4.0–8.0	0.14–0.50	S12-4MNG-000-NNT2
 M12	4-pole	straight	5.5–8.0	0.50–1.00	S12-4MNG-000-NNT3
 M12	4-pole	right angle	3.0–5.0	0.08–0.38	S12-4MNW-000-NNT1





## DISTRIBUTION BOXES

CONNECTOR	PINS	NUMBER OF CONNECTIONS	CONNECTION TYPE	PART REFERENCE
 M12	5-pole	Universal – Hood	No cable	V12-50PE-000-NNN
 M12	5-pole	4 Plug Distribution box	Connector M23	V12-54MG-023-NYN
 M12	5-pole	4 Plug Distribution box	No cable (hood needed)	V12-54PB-000-NYN
 M12	5-pole	4 Plug Distribution box	PUR cable 2 m	V12-54PD-020-UYN
 M12	5-pole	4 Plug Distribution box	PUR cable 5 m	V12-54PD-050-UYN
 M12	5-pole	4 Plug Distribution box	PUR cable 10 m	V12-54PD-100-UYN
 M12	5-pole	4 Plug Distribution box + Hood	PUR cable 5 m	V12-54PY-050-UYN
 M12	5-pole	8 Plug Metal Distribution box	PUR cable 5 m	V12-58MD-050-UYN
 M12	5-pole	8 Plug Metal Distribution box	PUR cable 10 m	V12-58MD-100-UYN
 M12	5-pole	8 Plug Metal Distribution box	Connector M23	V12-58MG-023-NYN
 M12	5-pole	8 Plug Distribution box	No cable (hood needed)	V12-58PB-000-NYN
 M12	5-pole	8 Plug Distribution box	PUR cable 2 m	V12-58PD-020-UYN
 M12	5-pole	8 Plug Distribution box	PUR cable 5 m	V12-58PD-050-UYN
 M12	5-pole	8 Plug Distribution box	PUR cable 10 m	V12-58PD-100-UYN
 M12	5-pole	8 Plug Distribution box + Hood	PUR cable 2 m	V12-58PY-020-UYN
 M12	5-pole	8 Plug Distribution box + Hood	PUR cable 5 m	V12-58PY-050-UYN




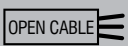

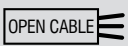

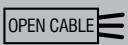

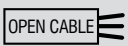


## INDUCTIVE & PHOTOELECTRIC CABLES

### Group D

#### M12 AC/DC 3-PIN





CONNECTOR	PINS	CONFIG.	CABLE MATERIAL	CABLE LENGTH	WIRE	CABLE CONNECTION END	PINS	PART REFERENCE
 UNF 1/2"	3	straight	PUR	2 m	3		–	S13-3FUG-020
 UNF 1/2"	3	straight	PUR	5 m	3		–	S13-3FUG-050
 UNF 1/2"	3	right angle	PUR	2 m	3		–	S13-3FUW-020
 UNF 1/2"	3	right angle	PUR	5 m	3		–	S13-3FUW-050





# UNIVERSAL MOUNTING BRACKETS

## Group E

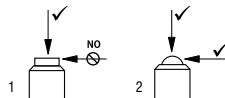
### UNIVERSAL MOUNTING BRACKETS

	HOUSING SIZE COMPATIBILITY	TYPE	PART REFERENCE
	∅ 3	without limit stop	ASU-0001-030
	∅ 4	without limit stop	ASU-0001-040
	∅ 5	without limit stop	ASU-0001-050
	∅ 6.5	without limit stop	ASU-0001-065
	∅ 8	without limit stop	ASU-0001-080
	∅ 8	with limit stop	ASU-0002-080
	∅ 12 mm	without limit stop	ASU-0001-120
	∅ 12 mm	with limit stop	ASU-0002-120
	∅ 18 mm	without limit stop	ASU-0001-180
	∅ 18 mm	with limit stop	ASU-0002-180

### MECHANICAL STOPS

	INNER ∅	OUTER ∅	PLUNGER TYPE	MAX. FORCE ON HOUSING	MAX. FORCE ON PLUNGER	PART REFERENCE
	M5 × 0.5	M8 × 1	Flat <sup>1</sup>	8,000 N	2,000 N	AMS-0001-M08
	M5 × 0.5	M8 × 1	Spherical <sup>2</sup>	8,000 N	2,000 N	AMS-0002-M08
	M8 × 1	M12 × 1	Flat <sup>1</sup>	15,000 N	2,000 N	AMS-0001-M12
	M8 × 1	M12 × 1	Spherical <sup>2</sup>	15,000 N	2,000 N	AMS-0002-M12

**Material:** Steel XC 48, black  
**Max. tightening torque:** 30 Nm (M8), 50 Nm (M12)



## PHOTOELECTRIC MOUNTING BRACKETS

### Group F

	HOUSING SIZE COMPATIBILITY	BRACKET MATERIAL	PART REFERENCE
	C23PA series	Stainless steel V2A	LXW-C23PA-000
	C23PA series	Stainless steel V2A	LXW-C23PA-001
	C23PA series	Stainless steel V2A	LXW-C23PA-002
	C23PA series	Stainless steel V2A	LXW-C23PA-003
	DGI series MGI series	Stainless steel V2A	LXW-DGMGA-000











	HOUSING SIZE COMPATIBILITY	BRACKET MATERIAL	PART REFERENCE
	M18PA series	ABS/PMMA	LHW-M18PA-000
	M18PA series	ABS/PMMA	LLW-M18PA-000
	M18PA series	ABS/PMMA	LTW-M18PA-000
	M18PA series	ABS	LXW-M18PA-000
	M18PA series	Polyamide	LXW-M18PA-001

## PHOTOELECTRIC REFLECTORS

### Group G

#### REFLECTORS

	DIMENSIONS	PART REFERENCE
	Ø26 mm	LXR-0000-025
	Ø46 mm	LXR-0000-046
	Ø82 mm	LXR-0000-084
	32 × 20 mm	LXR-0001-032
	60 × 20 mm	LXR-0001-062
	Ø26 mm	LXU-0000-025
	Ø82 mm	LXU-0000-084
	32 × 20 mm	LXU-0001-032
	60 × 41 mm	LXU-0001-064



# SENSOR TESTER

## Group H

	PART REFERENCE
	ATE-0000-010

# ACCESSORIES REFERENCE KEY

## CABLES / CONNECTORS

### S12-4FAG-020[-NNLN-12MG]

#### CONNECTION CABLE

S

#### CONNECTOR SIZE FEMALE

M8	08
M12	12
M12 AC/DC	13
M23	23

#### NUMBER OF POLES

3-pole	3
4-pole	4
5-pole	5
8-pole	8
11-pole	B
19-pole	J

#### CONNECTOR TYPE

Female (socket)	F
Male (plug)	M

#### CABLE MATERIAL

No cable	N
PVC	V
PUR	U
TPE-S	A

#### CABLE EXIT (FEMALE)

Straight	G
Right-angle	W

#### CABLE LENGTH

No cable	000
0.3 m	003
0.6 m	006
1 m	010
1.5 m	015
2 m (standard)	020
5 m	050
10 m	100
15 m	150
20 m	200
25 m	250

#### CABLE EXIT (MALE)

Straight	G
Right-angle	W

#### CONNECTOR TYPE

Male (plug)	M
Female (socket)	F

#### CONNECTOR SIZE MALE

M8	08
M12	12
M23	23

#### CONNECTION TYPE

Standard	N
Quick-lock	Q
Cable Ø 3.0–5.0 mm / wire 0.08–0.38 mm <sup>2</sup>	1
Cable Ø 4.0–8.0 mm / wire 0.14–0.50 mm <sup>2</sup>	2
Cable Ø 5.5–8.0 mm / wire 0.5–1.0 mm <sup>2</sup>	3

#### APPLICATION

Standard	N
Food	L
RFID	R
Field attachable	T
Safety	S

#### EXECUTION

Standard or no cable	N
Shielded	W

#### LED

Yes, PNP	Y
Yes, NPN	Z
No	N



DISTRIBUTION BOXES AND T-CONNECTORS

# V12-58PD-050-UYN (-###)

## DISTRIBUTION BOX OR T-CONNECTOR

V

## CONNECTIONS

Accessory	00
M8	08
M12	12

## POLE NUMBER OF CONNECTIONS

3-pole	3
4-pole	4
5-pole	5
8-pole	8

## NUMBER OF CONNECTIONS

Hood for all types	0
2 connections	T
4 connections	4
6 connections	6
8 connections	8
10 connections	1

## MATERIAL

Plastic	P
Metal	M

## TYPE

Distribution box with cable / T-connector	D
Distribution box for straight connection	G
Distribution box for right-angle connection	W
Base element without hood	B
Hood with cable	H
Hood without cable	E
Base element + hood with cable	Y

## SPECIAL EXECUTIONS

## TECHNOLOGY

Standard (passive distribution box)	N
Wiring according diagram no.	#

## LED

Yes	Y
No	N

## CABLE MATERIAL

No cable	N
PVC	V
PUR	U

## CONNECTION

No cable	000
Cable 0.3 m	003
Cable 2 m	020
Cable 5 m	050
Cable 10 m	100
Connector M12	012
Connector M23	023



# ACCESSORIES REFERENCE KEY

## MISCELLANEOUS

### APT-0001-010

#### ACCESSORY A

#### ACCESSORY TYPE

Mechanical stop	MS
Protective tube	PT
Tester	TE

#### MATERIAL

Protective tubes, Tester	
Material PTFE, spiral, split	000

#### DIMENSIONS

<b>Mechanical stops</b>	
Outer diameter M08=M8 × 1 thread	M08
Outer diameter M12=M12 × 1 thread	M12
<b>Protective tubes</b>	
Length in dm (1 m)	010
Length in dm (10 m)	100

#### SERIES

<b>Mechanical stops</b>	
Flat plunger	1
Spheric plunger	2
<b>Protective tubes</b>	
Inner Ø3.5 mm / Outer Ø6.0 mm	0
Inner Ø6.5 mm / Outer Ø10.0 mm	1
Inner Ø13.0 mm / Outer Ø17.5 mm	2
Inner Ø19.0 mm / Outer Ø23.5 mm	3
<b>Tester</b>	
Base	0

## PHOTOELECTRIC MOUNTING BRACKETS AND SPECIAL MOUNTINGS

### LXW-C23PA-000

#### PHOTOELECTRIC SENSOR L

#### SENSOR TYPE

With background suppression	H
Through-beam sensor	L
Diffuse sensor	T
Accessories	X

#### DEVICE TYPE

Mounting bracket	W
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#### HOUSING SIZE COMPATIBILITY

C23PA series	C23PA
DGI, MGI series	DGM
M18PA series	M18PA

#### INCREMENTAL NUMBER

Incremental number	000
Incremental number	001
Incremental number	002
Incremental number	003

#### PERFORMANCE

Standard	A, B
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#### HOUSING MATERIAL

Stainless steel V4A	G
Plastic	P



MOUNTING BRACKETS

ASU-0001-030

ACCESSORY **A**

ACCESSORY TYPE	
Mounting brackets	<b>SU</b>

FIXTURE	
Standard Basic fixture	<b>00</b>
Standard Cylindrical fixture	<b>30</b>

MATERIAL	
Plastic	<b>0</b>
Stainless steel V2A	<b>1</b>
Coated steel	<b>4</b>

DIMENSIONS

Ø 3 mm	<b>030</b>
Ø 4 mm	<b>040</b>
Ø 5 mm	<b>050</b>
Ø 6.5 mm	<b>065</b>
Ø 8 mm	<b>080</b>
Ø 12 mm	<b>120</b>
Ø 18 mm	<b>180</b>
Ø 30 mm	<b>300</b>

TYPE

Without limit stop	<b>1</b>
With limit stop	<b>2</b>
For C44	<b>3</b>
For 4#5#	<b>4</b>
For C1717	<b>5</b>

PHOTOELECTRIC REFLECTORS

LXR-0000-025

PHOTOELECTRIC SENSOR **L**

SENSOR TYPE	
Accessories	<b>X</b>

DEVICE TYPE	
Reflector	<b>R</b>
Reflector for UV	<b>U</b>

SHAPE	
Cylindrical reflector	<b>0000</b>
Rectangular reflector	<b>0001</b>

DIMENSIONS

Cylindrical reflectors	
Ø 26 mm	<b>025</b>
Ø 46 mm	<b>046</b>
Ø 82 mm	<b>084</b>
Rectangular reflectors	
32 × 20 mm	<b>032</b>
60 × 20 mm	<b>062</b>
60 × 41 mm	<b>064</b>



ALL OVER THE WORLD

**EUROPE**

Austria  
Belgium  
Croatia  
Czech Republic  
Denmark  
Estonia  
Finland  
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